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Indian Standard



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Surgery Instruments Subcommittee,

Plastic

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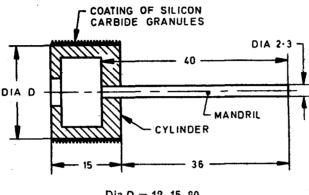
Sectional

Instruments

"RE-AFFIRMED 1996"

SPECIFICATION FOR CYLINDER, DERMABRAISON PLASTIC SURGERY

- 1. Scope Dimensional and other requirements for dermabraison cylinder used in plastic surgery.
- 2. Shape and Dimensions As shown in Fig. 1.



Dia D = 12, 15, 20

All dimensions in millimetres.

FIG. 1 CYLINDER, DERMABRAISON

2.1 A deviation of \pm 2.5 percent shall be allowed on all dimensions.

3. Material

- 3.1 Cylinder Brass, stainless steel or aluminium.
- 3.2 Mandril Stainless steel.
- 3.3 Coating Silicon carbide granules.

4. Workmanship and Finish

- 4.1 Coating of silicon carbide granules over the surface of the cylinder shall be made by adhesive, suitable for the purpose.
- 4.2 The joint between the cylinder and the mandril shall be sound.
- 4.3 The silicon carbide granules may be of grit numbers 60, 80, 100, 120, 150, 180 or 220 [see IS: 715 (Part I)-1976 Specification for coated abrasives: Part I General applications (third revision)].

5. Test

- 5.1 Performance Test Fit the mandril of the cylinder in the dental hand piece and use the cylinder at some appropriate place. The cylinder shall work smoothly without peeling off or scrapping of the silicon carbide granules.
- 6. Marking The cylinder shall be marked with manufacturer's name, initials or recognized trademark.
- 6.1 ISI Certification Marking Details available with the Indian Standards Institution.
- 7. Packing As agreed to between the purchaser and the supplier.

Adopted 29 May 1979

@ July 1979, ISI

